**Associated Students of Western Washington University**

**Food and Housing Insecurity Committee**

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| November 4th, 2019 | 3:00 p.m. | VU 460 |

**Agenda**

1. **Call to Order**
2. **Info Items**
   1. Introductions/Brief History of Programs on Campus (5 min)
3. **Discussion Items**
   1. Food Insecurity Discussion (20 min)
      1. Scope/Network of Living Essentials Pantry
         1. Location/Purpose/Capacity
      2. Assistance and Management of programs
      3. Committee role in established programs
      4. Other pertinent information
   2. Housing Insecurity Discussion (20 min)
      1. Where to start?
      2. Committee role
      3. Extent of efficacy within B’ham gov’t and property mgmt
      4. Other pertinent information
   3. Next Steps (10 min)
      1. Potential executive meetings, on weeks when the committee is not meeting?
      2. Items to discuss at next meeting?
4. **Adjourn**